



vestre®

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## MOM AND PRODUCT INFORMATION

### GOOD QUALITY SINCE 1947

Vestre develops and produces award-winning design furniture for urban and outdoor environments.

The furniture is of the highest quality and can remain outdoors for a very long time with a minimum level of maintenance. Vestre is strongly committed to the environment and our production process is quality and environmentally certified in accordance with ISO 9001 and ISO 14001. We are a member of the Ethical Trading Initiative Norway (IEH) and compensate for all greenhouse gas emissions in accordance with prevailing UN and EU standards. All our furniture is manufactured in state-of-the-art premises in Norway and Sweden.

### VESTRE FURNITURE IS BUILT TO LAST

All components are designed for long-term wear and tear in harsh environments. Steel plates and pipe structures have a material thickness of 3-16 mm. Steel details are machined with modern laser and plasma technology. This is a very environmentally-friendly and accurate process that ensures optimum resource use. The welding process is undertaken both manually and with robots. Components are all-welded to ensure maximum strength and durability.

To prevent the onset of rust, all untreated steel is hot-dip galvanised. This process involves immersing the steel in a liquid zinc bath (450 °C). The process is environmentally-friendly and is undertaken in accordance with NS-EN ISO 1461. Hot-dip galvanised steel components have a life span of at least 20-30 years. All associated fasteners are either hot-dip galvanised or are made from acid-resistant steel.

Steel details may be coated in optional RAL or NCS colours. Prior to coating, a thin layer of zinc manganese phosphate is applied. This combats corrosion and inhibits oxygen and moisture penetration. The coating process results in a very durable surface that meets the requirements of corrosion class C5 (coastal areas with high salt content). Polyester powder coating contains no harmful solvents.

Most of our furniture can also be manufactured from Corten Steel®, which provides an elegant and durable rust-resistant surface.

Wood details are supplied as standard in royal impregnated pine (Linax Plus). This is an environmentally-friendly process based on natural linseed oil that penetrates the woodwork under high pressure and heat. The standard design is natural pine (unpigmented).

Other colours upon request. For indoor use, oiled oak is recommended. Vestre supplies other types of wood and materials upon request, although as part of our environmental policy we do not use wood from rainforests.

All products can be anti-graffiti treated from the factory.

Refer also to [vestre.com/kvalitet](https://vestre.com/kvalitet).

## **VESTRE QUALITY PROGRAMME™**

### ***Lifetime anti-rust guarantee***

Design furniture from Vestre does not rust. All steel details are hot-dip galvanised. Screws and fittings are supplied in hot-dip galvanised, rust-free or acid-resistant steel.

Thus, provided our products are used normally and not subjected to extreme strain, Vestre offers a lifetime anti-rust guarantee. 'Lifetime guarantee' means the normal life span of very high quality outdoor furniture. Minor pigment spots and/or discolouration are not unusual after many years exposure to rain and wind.

### ***15 year guarantee for paint and wood***

As a result of very advanced powder coating processes, Vestre offers a 15 year adhesion guarantee on painted surfaces that have not been subjected to mechanical damage, corrosive chemicals, etc. All wood details are impregnated in an environmentally-friendly and safe manner. We are therefore also able to offer a 15 year guarantee against dry rot in the woodwork (applies to standard Linax impregnation).

### ***A climate neutral organisation***

At Vestre we work systematically to reduce our own emissions of harmful greenhouse gases. Moreover, we compensate for emissions associated with production and distribution.

Vestre is proud of being the first supplier of climate-neutral design furniture for urban and outdoor environments.

### ***Safe and fair***

Vestre bases its production in Scandinavia. We are quality and environmentally approved in accordance with ISO 9001 and 14001. In addition, our membership of the Ethical Trading Initiative Norway (IEH) obliges us to promote proper work and environmental conditions amongst our sub-contractors, as well as strengthening the support for human rights and sustainable development.

### ***Spare parts always available***

The first furniture from Vestre was produced over 60 years ago. Some of it is still in use. Naturally, over the years it has sometimes been subjected to vandalism or has required extended maintenance. Vestre therefore offers all spare parts throughout the entire life span of the product.

## **MAINTENANCE**

### ***Steel components***

Hot-dip galvanised and powder-coated steel is essentially maintenance free, although it is recommended that it is cleaned at frequent intervals. White rust may appear on products with hot-dip galvanised surfaces due to condensation and moisture. This will not impact the product's life span and will eventually be washed away by rain and wind. All steel components may be washed with a high pressure water jet although strong chemicals will affect the surface. Painted surfaces may be freshened up after a few years by using normal paint care agents.

### **Wooden laths**

Linseed oil impregnated wooden laths (Linax) are not UV-resistant and will turn grey after a period of time. To prevent cracks and to extend the life span of the wood, it is recommended that the laths are oiled every 3-5 years. The need for this type of maintenance depends on wear and tear. The recommended oil may be ordered from Vestre (3 litres). It is also possible to use other linseed oil based wood oils, for example, royal oil. The wood's lustre may also be freshened up after a few years by using an oil with a colour pigment, for example, brown. Painted and stained woodwork will naturally require more frequent maintenance.

### **Miscellaneous**

It is recommended that all screws and bolt clamps are examined and tightened after a few weeks' use.

